



**Elevation**

(8) Hairpin Sections Required As Shown.  
(Separate Installations)  
(See Dwg. Sht. 1 For ARRANGEMENT)

Buyer: SHERRITT INC.  
Project: ME Expansion Project Phase 2  
Contract No.: 3677-R-M404  
Description: Oxydrolisis 900# Steam Heater

- Notes:
- Nozzle Flange Bolt Holes Straddle Normal Center Lines.
  - Bolting Is SA-193 B7 & 194 2H.
  - "RT" 100% Press. Retain. Butt welds Per Cust.
  - Dual Certified Material By Manufacturer.
  - See Sht.1 For Additional Information & Q.C.
  - VALUES INSIDE [ ] ARE IN MILLIMETERS.

ITEM NUMBERS/SERIAL NUMBERS
2-HX-39-C, P.E. No. 3-1019/SER. NO.: 08-7338A-1
2-HX-39-D, P.E. No. 3-1020/SER. NO.: 08-7338B-2
2-HX-39-E, P.E. No. 3-1021/SER. NO.: 08-7338C-3
2-HX-39-F, P.E. No. 3-1022/SER. NO.: 08-7338D-4
2-HX-39-G, P.E. No. 3-1023/SER. NO.: 08-7338E-5
2-HX-39-H, P.E. No. 3-1024/SER. NO.: 08-7338F-6
2-HX-39-J, P.E. No. 3-1025/SER. NO.: 08-7338G-7
2-HX-29-K, P.E. No. 3-1026/SER. NO.: 08-7338H-8

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**R.W.HOLLAND, INC.**  
PETROFIN® Hairpin Heat Exchangers

TULSA, OKLAHOMA

FOR SPECIFIED USE ONLY-NOT TO BE LOANED/COPIED

General Outline & Assembly  
Model: W6N1-40-02-UU-6D4D  
P.O.# 1947 Item# See List

Ser. No. 08-7338A-1/B-2/C-3/ D-4/E-5/F-6/G-7/H-8	
Ref. 06-7152B-4-5	
Date 5/30/08 By LIT	
Approved For Const. By LIT 7/3/08	
Drawing No.	Rev.
08-7338-1-8	a
Sht. 2 of 7	